

# Molten Mixtures of K, Na Formates with Alkali Halides. Note II\*

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By employing a visual method, solid-liquid equilibria were studied in a wide series of molten mixtures in order to draw the maps of the reciprocal systems formed with K, Na formates and bromides or iodides. Within the accessible portion of each system, five crystallization regions, three ternary eutectics and two saddle points were identified. The interdependence between the areas of some crystallization regions and the sizes of the halogen ions was put into evidence.

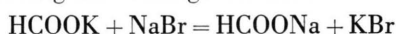
In the present paper we report on the topology of the liquidus areas in the reciprocal ternary systems  $K^+$ ,  $Na^+/HCOO^-$ ,  $(Br^-, I^-)$ .

Free energy data being unavailable, it was only possible to try to identify the stable pairs merely on the basis of the heats of formation of the component salts, which were tabulated<sup>1</sup> as follows:

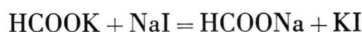
for  $HCOOK$   $\Delta H_f^0(298.16^\circ K) = -158.0$  kcal/mole

$HCOONa$	– 155.03
$KBr$	– 93.73
$NaBr$	– 86.030
$KI$	– 78.31
$NaI$	– 68.84

Concerning the exchange reactions



and



heat effects (at  $298.16^\circ K$ ) of  $-4.73$  and  $-6.50$  kcal/mole respectively were easily deduced. As a consequence, the diagonals connecting the  $HCOONa$  with the  $KX$  corners ought to be the principal ones (and also act as triangulation lines), and the straight lines connecting the 3:1 congruently melting compound in the binary system  $HCOO(K, Na)$ <sup>2</sup> with the same  $KX$  corners ought to be triangulation lines too.

Should these conclusions be correct, and the three<sup>3</sup> invariant points expected within each composition quadrilateral be ternary eutectics, “saddles” were to be found along each of the mentioned lines.

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<sup>1</sup> Nat. Bur. Stand. Circular NBS 500, U.S. Dept. Commerce, Washington 1952.

Now, though only about the seventh part of each liquidus area was accessible (since measurements at temperatures higher than  $300^\circ C$  were prevented by the thermal unstability of the melts), the collected data seem to fit the picture outlined in a satisfactory way.

## Experimental

A visual method<sup>4</sup> was adopted to take the solid-liquid equilibrium temperatures of the mixtures, which were prepared with C. Erba RP chemicals carefully dried before use by heating under vacuum. The melting points of the formates were  $168.7^\circ C$  for  $HCOOK$  and  $257.5^\circ C$  for  $HCOONa$ .

## Results

In each composition quadrilateral, 21 offdiagonal cuts were studied: the characteristics of those referring to the bromide containing and to the iodide containing system are summarized in Table 1 and 2, respectively.

Taking also into account a few previous data<sup>2</sup> concerning the sides and diagonals of the quadrilaterals, it was possible to draw maps (see Fig. 1 and Fig. 2, in which, to put details into a better evidence,  $y$  was taken equal to  $3x$ ), where the projections of the cuts and the isotherms at  $160, 180, \dots, 300^\circ C$  are shown, as well as the crystallization regions and the curves of simultaneous crystallization.

<sup>2</sup> Note I of the present series: D. LEONESI, M. BRAGHETTI, A. CINGOLANI, and P. FRANZOSINI, Z. Naturforsch. 25 a, 52 [1970].

<sup>3</sup> Obviously, this figure is correct only if no intermediate compounds (but 3  $HCOOK \cdot HCOONa$ ) are formed.

<sup>4</sup> M. BRAGHETTI, D. LEONESI, and P. FRANZOSINI, Ric. Sci. 38, 116 [1968].



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Cut	Composition of the starting mixture (in mole)		Added component (ac)	Characteristic points			
				$x_{ac}$	$t$ (°C)	$x_{ac}$	$t$ (°C)
XVII	HCOOK + KBr	39.49 : 1	HCOONa	0.044 <sub>5</sub>	159	—	—
IV		24.00 : 1		0.046	158	0.482	163.5
VIII	HCOOK + HCOONa	48.95 : 1	KBr	0.051	160	—	—
XX		24.06 : 1		0.049	157	—	—
VII		13.30 : 1		0.049	163.5	—	—
XXI		3.96 : 1		0.045 <sub>5</sub>	174.5	—	—
III		3.00 : 1		0.043 <sub>5</sub>	175.5	—	—
XVIII		1.37 : 1		0.033	169	—	—
XVI		1.03 <sub>5</sub> : 1		0.028 <sub>5</sub>	163	—	—
XIV		1.00 : 1		0.028 <sub>5</sub>	166	—	—
II	HCOOK + HCOONa	3.00 : 1	NaBr	0.041	175	—	—
XV		0.67 : 1		0.035 <sub>5</sub>	191	—	—
VI		0.43 : 1		0.046	210	—	—
V		0.25 : 1		0.064 <sub>5</sub>	225	—	—
I		0.06 <sub>4</sub> : 1		0.113	235.5	—	—
IX		0.02 <sub>0</sub> : 1		0.103	240.5	—	—
X	HCOONa + NaBr	6.69 : 1	HCOOK	0.079	232	0.091	230.5
XIII		6.19 : 1		0.089	233.5	—	—
XI		5.67 : 1		0.095	243	—	—
XII		4.94 : 1		0.105 <sub>5</sub>	255	—	—
XIX		3.69 <sub>5</sub> : 1		0.127	283.5	—	—

Table 1. Cuts in the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $Br^-$ .

Cut	Composition of the starting mixture (in mole)		Added component (ac)	Characteristic points			
				$x_{ac}$	$t$ (°C)	$x_{ac}$	$t$ (°C)
XI	HCOOK + KI	13.27 : 1	HCOONa	0.042	154	0.466	163
XVIII	HCOOK + HCOONa	49.00 : 1	KI	0.084	154.5	—	—
XIX		23.96 : 1		0.078 <sub>5</sub>	153	—	—
XIV		20.69 : 1		0.080	154	—	—
XII		13.34 : 1		0.080	161	—	—
I		3.00 : 1		0.065	173.5	—	—
X		1.00 : 1		0.038	166	—	—
II	HCOOK + HCOONa	3.00 : 1	NaI	0.059	172.5	—	—
XX		1.50 : 1		0.042 <sub>5</sub>	166.5	—	—
IX		0.43 : 1		0.045	212	—	—
IV		0.25 : 1		0.054	227.5	—	—
III		0.06 <sub>4</sub> : 1		0.132	233.5	—	—
XVI		0.03 <sub>7</sub> : 1		0.182	226	—	—
XV		0.02 <sub>0</sub> : 1		0.178	226.5	—	—
V	HCOONa + NaI	19.00 : 1	HCOOK	0.521	164	—	—
XXI		13.29 : 1		0.530	163.5	—	—
VII		4.26 : 1		0.033	226.5	—	—
VI		4.00 : 1		0.036	235.5	0.706	173
VIII		3.76 : 1		0.040	243.5	—	—
XIII		3.17 : 1		0.049 <sub>5</sub>	269	—	—
XVII	HCOONa + NaI	6.14 : 1	KI	0.036 <sub>5</sub>	227.5	—	—

Table 2. Cuts in the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $I^-$ .

By projecting the latter onto the East and South sides (see Fig. 3), we were enabled to identify the coordinates of the invariant points as follows:

in the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $Br^-$

point A at 156 °C

point C at 163 °C

point D at 230 °C

( $x_{HCOOK} = 0.90_4$ ;  $x_{KBr} = 0.04_8$ ;  $x_{HCOONa} = 0.04_8$ )

( $x_{HCOOK} = 0.49_7$ ;  $x_{KBr} = 0.02_9$ ;  $x_{HCOONa} = 0.47_4$ )

( $x_{NaBr} = 0.03_4$ ;  $x_{KBr} = 0.08_8$ ;  $x_{HCOONa} = 0.87_8$ )

in the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $I^-$

point A at 153 °C

point C at 163 °C

point D at 226 °C

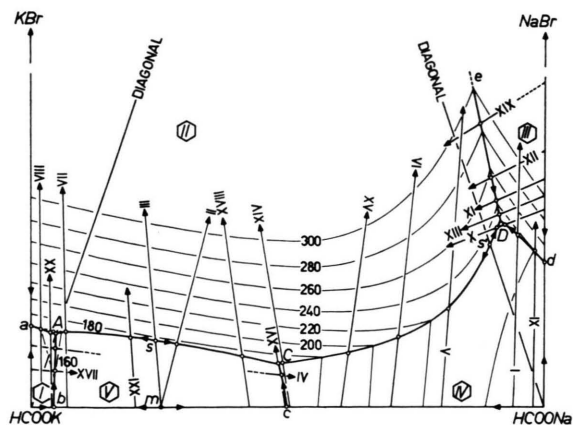
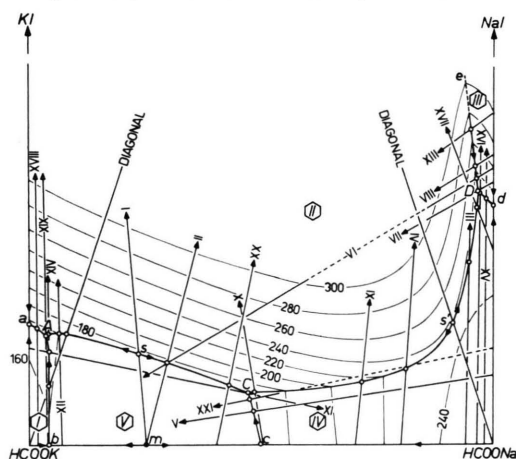
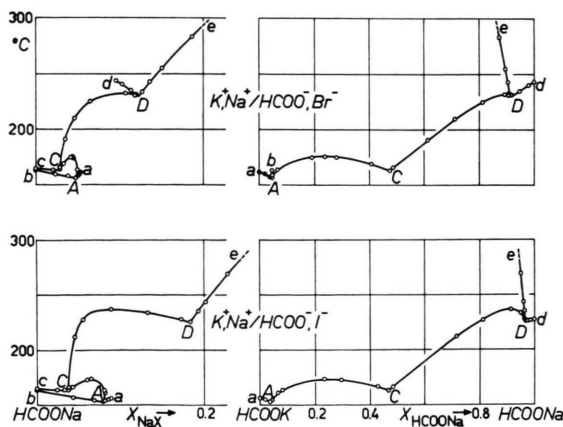
Fig. 1. Map of the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $Br^-$ .Fig. 2. Map of the system  $K^+$ ,  $Na^+/HCOO^-$ ,  $I^-$ .

Fig. 3. Projections of the co-crystallization curves on the East and South sides of the map.

$$\begin{aligned}
 (x_{HCOOK} = 0.88_4; x_{KI} = 0.07_9; x_{HCOONa} = 0.03_7) \\
 (x_{HCOOK} = 0.49_6; x_{KI} = 0.03_7; x_{HCOONa} = 0.46_7) \\
 (x_{NaI} = 0.14_8; x_{KI} = 0.03_5; x_{HCOONa} = 0.81_7)
 \end{aligned}$$

All of the invariant points were ternary eutectics. In each system, both the eutectic valley connecting A and C, and that connecting C and D exhibited a (relative) maximum (saddle points s and s' respectively; see Fig. 1 and 2), in agreement with what discussed in the introductory section.

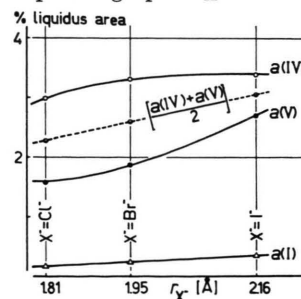
The co-crystallization curves were (in each system) the boundaries of five crystallization regions, two of which could be only partially, and three were thoroughly investigated.

Let us now compare the areas of the latter with one another and with those of the corresponding regions in the homologous system containing  $(K, Na)Cl^2$  (see Table 3). As  $Cl^-$  is successively replaced by

System	Crystallization region	% liquidus area
$K^+$ , $Na^+/HCOO^-$ , $Cl^-$	(I)	0.17
	(IV)	2.98
	(V)	1.57
$K^+$ , $Na^+/HCOO^-$ , $Br^-$	(I)	0.24
	(IV)	3.31
	(V)	1.88
$K^+$ , $Na^+/HCOO^-$ , $I^-$	(I)	0.35
	(IV)	3.39
	(V)	2.70

Table 3. Areas of a number of crystallization regions (in % of the total liquidus area).

$Br^-$  and  $I^-$ , the area  $\alpha$  (I) of the first region increases exhibiting a first power dependence upon the  $X^-$  radius (see Fig. 4). The fact is also noteworthy that, though  $\alpha(IV) = f(r_{X^-})$  and  $\alpha(V) = f(r_{X^-})$  are not straight lines, the sum  $[\alpha(IV) + \alpha(V)]$  is still linearly depending upon  $r_{X^-}$ .

Fig. 4. Dependence of the areas of the crystallization regions upon  $r_{X^-}$  (halogen ion radii by JANZ <sup>5</sup>).

The only observed intermediate compound was the already known<sup>2</sup> congruently melting binary  $3HCOOK \cdot HCOONa$  (point m in Fig. 1 and 2), to whom the fifth crystallization region belongs.

<sup>5</sup> G. J. JANZ, Molten Salts Handbook, Academic Press, New York 1967, p. 1.